

Group 2

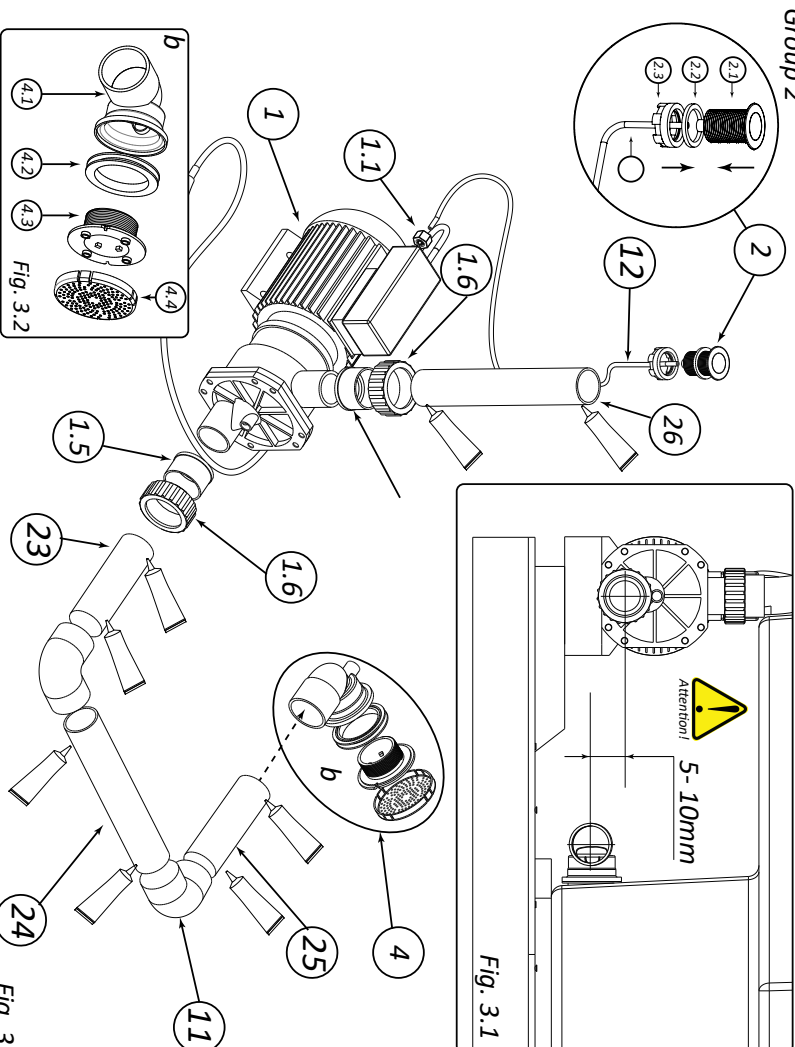
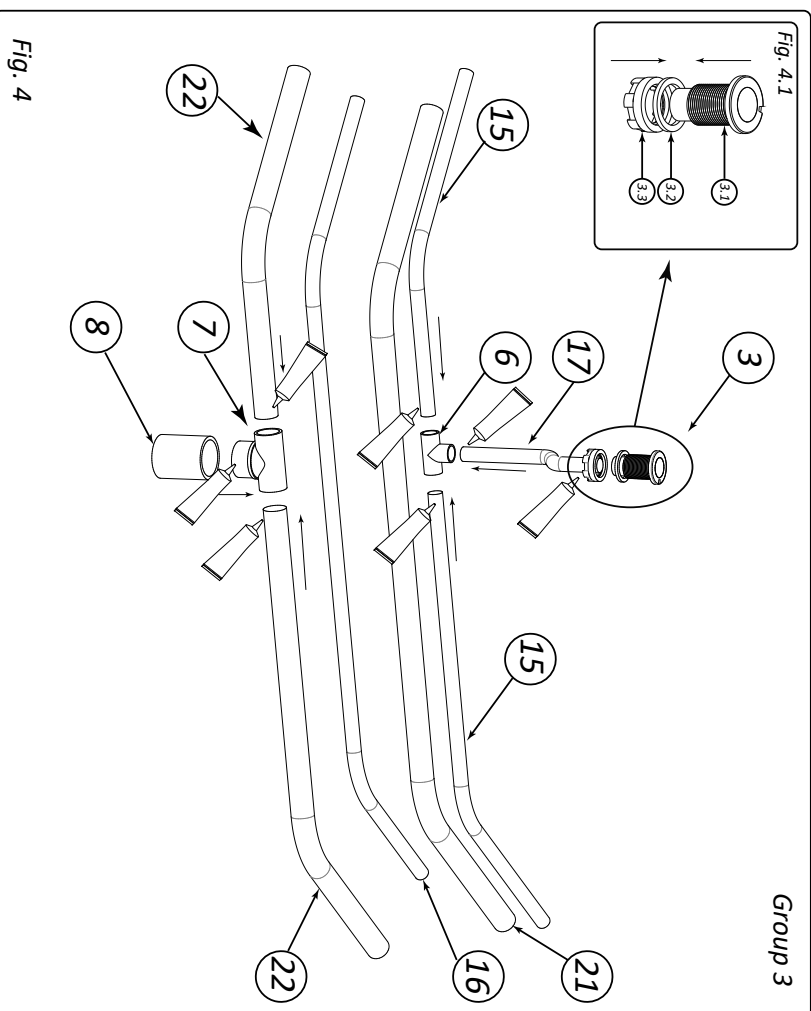

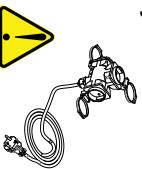


Fig. 4.1



























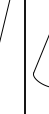


Hydromassage assembly notes

1. In order to glue the system, please use Thixotropic rigid PVC cement.
2. Surfaces that need to be glued are marked with the sign "". It is necessary to clean them up and decrease before gluing.
3. It is necessary to put the nut pos.1.6 onto the tubing pos.23 before gluing.
4. Attention! Centre of the motor's inlet must stay 5- 10mm higher than the centre of the water intake hole (Fig. 3.1).
5. Socket for connection of the pump must be placed NOT closer than 10 meters from the hot tub. It is necessary to use ip44 extension.




List of parts

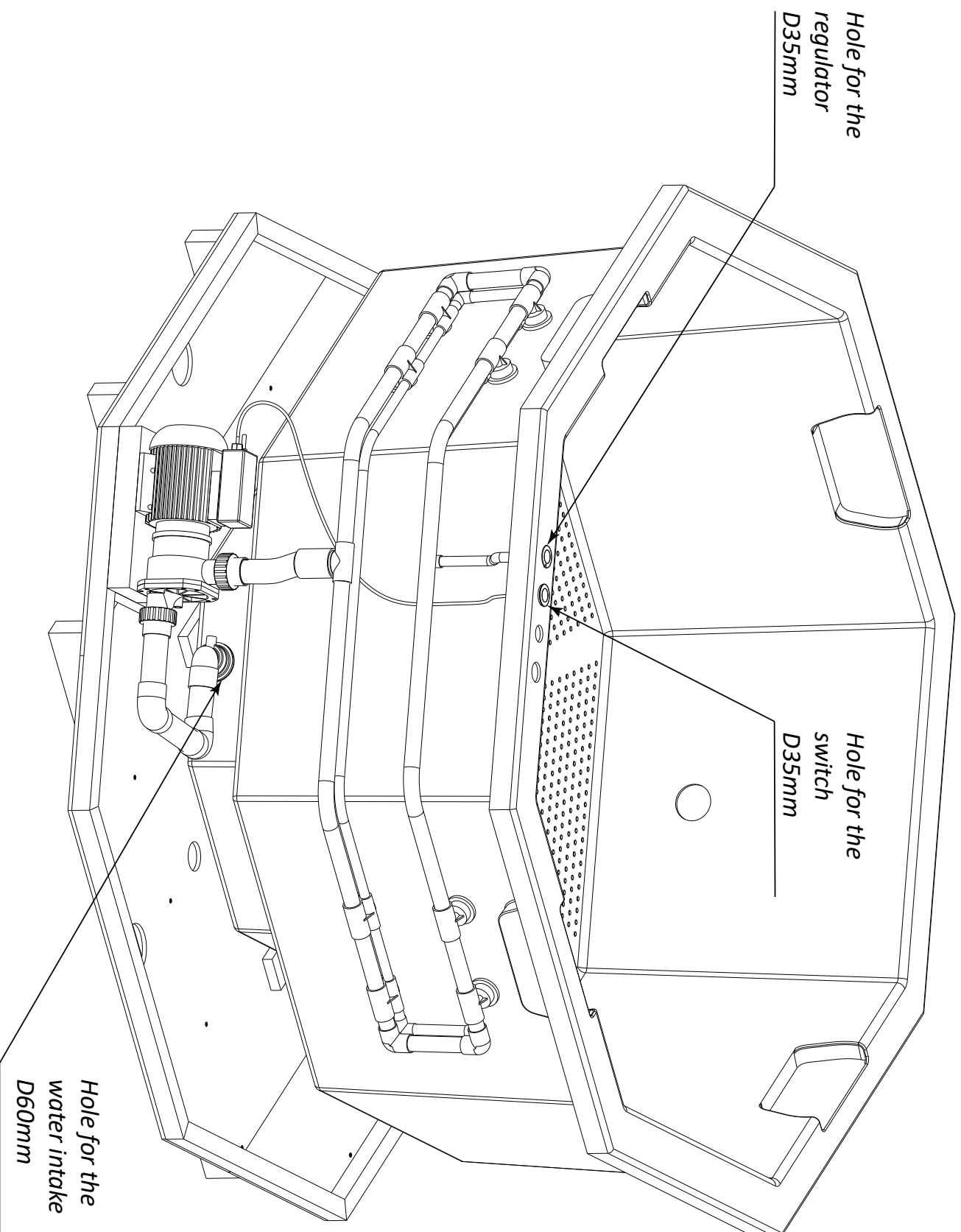
Nr	Name, size	Qty	View
1	Pump	1	
2	Pneumatic switch	1	
3	Regulator	1	
4	Water intake	1	
5	Nozzles	8	
6	T-fitting D20mm	1	
7	T-fitting d50xd30(2x)	1	
8	Tubing d50 L73	1	
9	Angle D32mm	4	
10	Angle D20mm	4	

Nr	Name, size	Qty	View
11.	Angle d50mm	2	
12.	Tubing D6xd3mm L1.5m	1	
13.	PVC pipe D20 length 8m	60	
14.		170	
15.	PVC pipe D32 length 8m	850	
16.		1335	
17.		250	
18.	PVC pipe D32 length 8m	175	
19.		60	
20.	PVC pipe D32 length 8m	195	
21.		1400	
22.		850	
23.	PVC pipe D50 length 2m	150	
24.		270	
25.		125	
26.	PVC pipe D50 length 2m	350	
		1	

Optional

Nr	Name	Qty	View
27.	Solvent+ glue	Set	

Approximate location of the hydromassage system relative to a hot tub.



The figure is for illustrative purpose only.